



# **MAJOR SOURCE OPERATING PERMIT**

Permittee:	W&T Offshore, Inc.
Facility Name:	Mobile Bay Mary Ann Field Offshore Gas Production Platforms
Facility No.:	503-0010
Location:	Submerged Tracts 74, 75, 76, 77, 92, 93, 94, & 95; Mobile Co., Mobile, AL

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, Ala. Code §§ 22-28-1 to 22-28-23, as amended, the Alabama Environmental Management Act, <u>Ala. Code</u> §§ 22-22A-1 to 22-22A-17, as amended, and rules and regulations adopted there under, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the Clean Air Act of 1990, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the Clean Air Act of 1990 are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

**Issuance Date:** Effective Date: **Expiration Date:** 

Alabama Department of Environmental Management

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1.	<u>Transfer</u>	
	This permit is not transferable, whether by operation of law or otherwise, either from one location to another, from one piece of equipment to another, or from one person to another, except as provided in Rule 335-3-1613(1)(a)5.	Rule 335-3-1602(6)
2.	Renewals	
	An application for permit renewal shall be submitted at least six (6) months, but not more than eighteen (18) months, before the date of expiration of this permit.	Rule 335-3-1612(2)
	The source for which this permit is issued shall lose its right to operate upon the expiration of this permit unless a timely and complete renewal application has been submitted within the time constraints listed in the previous paragraph.	
3.	Severability Clause	
	The provisions of this permit are declared to be severable and if any section, paragraph, subparagraph, subdivision, clause, or phrase of this permit shall be adjudged to be invalid or unconstitutional by any court of competent jurisdiction, the judgment shall not affect, impair, or invalidate the remainder of this permit, but shall be confined in its operation to the section, paragraph, subparagraph, subdivision, clause, or phrase of this permit that shall be directly involved in the controversy in which such judgment shall have been rendered.	Rule 335-3-1605(e)
4.	<u>Compliance</u>	
	(a) The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	Rule 335-3-1605(f)
	(b) The permittee shall not use as a defense in an enforcement action that maintaining compliance with conditions of this permit would have required halting or reducing the permitted activity.	Rule 335-3-1605(g)
	permitted activity.	

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	This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance will not stay any permit condition.	Rule 335-3-1605(h)
6.	Property Rights	
	The issuance of this permit does not convey any property rights of any sort, or any exclusive privilege.	Rule 335-3-1605(i)
7.	Submission of Information	
	The permittee must submit to the Department, within 30 days or for such other reasonable time as the Department may set, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon receiving a specific request, the permittee shall also furnish to the Department copies of records required to be kept by this permit.	Rule 335-3-1605(j)
8.	Economic Incentives, Marketable Permits, and Emissions Trading	
	No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.	Rule 335-3-1605(k)
9.	Certification of Truth, Accuracy, and Completeness	
	Any application form, report, test data, monitoring data, or compliance certification submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.	Rule 335-3-1607(a)
10.	Inspection and Entry	
	Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized representatives of the Alabama Department of Environmental Management and EPA to conduct the following:	Rule 335-3-1607(b)
	(a) Enter upon the permittee's premises where a source is	

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		located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;	
	(b)	Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;	
	(c)	Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;	
	(d)	Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.	
11.	Com	pliance Provisions	
	(a)	The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	Rule 335-3-1607(c)
	(b)	The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.	
12.	Com	pliance Certification	
		ompliance certification shall be submitted annually by ERT DAY – 60 Days after issuance]	Rule 335-3-1607(e)
	(a)	The compliance certification shall include the following:	
		(1) The identification of each term or condition of this permit that is the basis of the certification;	
		(2) The compliance status;	
		(3) The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
		(4) Whether compliance has been continuous or intermittent;	

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	(1-)	<ul> <li>(5) Such other facts as the Department may require to determine the compliance status of the source;</li> </ul>	
	(b) ′	The compliance certification shall be submitted to:	
	Ala		
		Air and EPCRA Enforcement Branch EPA Region IV 61 Forsyth Street, SW Atlanta, GA 30303	
13.	<u>Reop</u>	ening for Cause	
		er any of the following circumstances, this permit will be ened prior to the expiration of the permit:	Rule 335-3-1613(5)
	(a)	Additional applicable requirements under the Clean Air Act of 1990 become applicable to the permittee with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which this permit is due to expire.	
	(b)	Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into this permit.	
	(c)	The Department or EPA determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.	
	(d)	The Administrator or the Department determines that this permit must be revised or revoked to assure compliance with the applicable requirements.	
14.	<u>Addi</u>	tional Rules and Regulations	
		permit is issued on the basis of Rules and Regulations ing on the date of issuance. In the event additional Rules	§22-28-16(d), Code of Alabama 1975, as

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			tions are adopted, it shall be the permit holder's y to comply with such rules.	amended
15.	<u>Equi</u> p	ment	<u>Maintenance or Breakdown</u>	
	(a) In the case of shutdown of air pollution control equipment (which operates pursuant to any permit issued by the Director) for necessary scheduled maintenance, the intent to shut down such equipment shall be reported to the Director at least twenty-four (24) hours prior to the planned shutdown, unless such shutdown is accompanied by the shutdown of the source which such equipment is intended to control. Such prior notice shall include, but is not limited to the following:		Rule 335-3-107(1) Rule 335-3-107(2)	
		(1)	Identification of the specific facility to be taken out of service as well as its location and permit number;	
		(2)	The expected length of time that the air pollution control equipment will be out of service;	
		(3)	The nature and quantity of emissions of air contaminants likely to occur during the shutdown period;	
		(4)	Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
		(5)	The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.	
	(b)	upset expec conta the p the D provid the es	e event that there is a breakdown of equipment or of process in such a manner as to cause, or is ted to cause, increased emissions of air minants which are above an applicable standard, erson responsible for such equipment shall notify irector within 24 hours or the next working day and de a statement giving all pertinent facts, including stimated duration of the breakdown. The Director be notified when the breakdown has been cted.	
16.	<u>Opera</u>	ation o	f Capture and Control Devices	

All air pollution control devices and capture systems for which \$22-28-16(d), Code of

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	times conta equip	bermit is issued shall be maintained and operated at all in a manner so as to minimize the emissions of air minants. Procedures for ensuring that the above ment is properly operated and maintained so as to nize the emission of air contaminants shall be established.	Alabama 1975, as amended
17.	<u>Obno</u>	xious Odors	
	odors Divisi shall Depa	permit is issued with the condition that, should obnoxious arising from the plant operations be verified by Air on inspectors, measures to abate the odorous emissions be taken upon a determination by the Alabama rtment of Environmental Management that these ures are technically and economically feasible.	Rule 335-3-108
18.	<u>Fugit</u>	<u>ive Dust</u>	
	(a)	Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc.	Rule 335-3-402
	(b)	Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds:	
		(1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic;	
		(2) By reducing the speed of vehicular traffic to a point below that at which dust emissions are created;	
		(3) By paving;	
		(4) By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions;	
	(c)	Should one, or a combination, of the above methods fail to adequately reduce airborne dust from plant or haul roads and grounds, alternative methods shall be employed, either exclusively or in combination with one or all of the above control techniques, so that dust will not become airborne. Alternative methods shall be	

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19.	<u>Addi</u>	tions a	and Revisions			
		modifi ficatior	Rule 335-3-1613 Rule 335-3-1614			
20.	<u>Reco</u>	rdkee	ping Requirements			
	(a)		rds of required monitoring information of the source include the following:	Rule 335-3-1605(c)(2)		
		(1)	The date, place, and time of all sampling or measurements;			
		(2)	The date analyses were performed;			
		(3)	The company or entity that performed the analyses;			
		(4)	The analytical techniques or methods used;			
		(5)	The results of all analyses; and			
		(6)	The operating conditions that existed at the time of sampling or measurement.			
	(b)	supp 5 ye meas inforr recor conti	ntion of records of all required monitoring data and ort information of the source for a period of at least ears from the date of the monitoring sample, surement, report, or application. Support mation includes all calibration and maintenance ds and all original strip-chart recordings for nuous monitoring instrumentation and copies of all ts required by the permit			
21.	<u>Repo</u>	rting ]	Requirements			
	(a)	shall of de ident certif	rts to the Department of any required monitoring be submitted at least every 6 months. All instances eviations from permit requirements must be clearly ified in said reports. All required reports must be fied by a responsible official consistent with Rule 3-1604(9).	Rule 335-3-1605(c)(3).		
	(b)		ations from permit requirements shall be reported n 48 hours or 2 working day of such deviations,			

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		including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.	
22.	<u>Emi</u>	ssion Testing Requirements	
	(a)	Each point of emission which requires testing will be provided with sampling ports, ladders, platforms, and other safety equipment to facilitate testing performed in accordance with procedures established by Part 60 of Title 40 of the Code of Federal Regulations, as the same may be amended or revised.	Rule 335-3-105(3) Rule 335-3-104(1)
	(b)	The Air Division must be notified in writing at least 10 days in advance of all emission tests to be conducted and submitted as proof of compliance with the Department's air pollution control rules and regulations.	
	(c)	To avoid problems concerning testing methods and procedures, the following shall be included with the notification letter:	
		(1) The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	Rule 335-3-104
		(2) A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures require probe cleaning).	
		(3) A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
		(4) A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
		(5) A pretest meeting may be held at the request of the source owner or the Air Division. The	

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		necessity for such a meeting and the required attendees will be determined on a case-by-case basis.	
	(6	5) All test reports must be submitted to the Air Division within 30 days of the actual completion of the test unless an extension of time is specifically approved by the Air Division.	
23.	Paymen	t of Emission Fees	
		emission fees shall be remitted each year according to chedule in ADEM Admin. Code R. 335-1-704.	Rule 335-1-704
24.	Other R	eporting and Testing Requirements	
	analyses required rules ar	sion of other reports regarding monitoring records, fuel s, operating rates, and equipment malfunctions may be as authorized in the Department's air pollution control ad regulations. The Department may require emission at any time.	Rule 335-3-104(1)
25.	<u>Title VI</u>	Requirements (Refrigerants)	
	includin Class II Subpart maintain personn	cility having appliances or refrigeration equipment, g air conditioning equipment, which use Class I or ozone-depleting substances as listed in 40 CFR 82 A, Appendices A and B, shall service, repair, and h such equipment according to the work practices, el certification requirements, and certified recycling and requipment specified in 40 CFR 82 Subpart F.	40 CFR 82
	or Class servicing	on shall knowingly vent or otherwise release any Class I I substance into the environment during the repair, g, maintenance, or disposal of any device except as I in 40 CFR 82 Subpart F.	
	recordk	ponsible official shall comply with all reporting and eeping requirements of 40 CFR §82.166. Reports shall hitted to the US EPA and the Department as required.	
26.	<u>Chemic</u>	al Accidental Prevention Provisions	
		nical listed in Table 1 of 40 CFR §68.130 is present in a in quantities greater than the threshold quantity listed 1, then:	40 CFR 68
	(a) T	he owner or operator shall comply with the provisions	

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		in 40	CFR 68.	
	(b)	The c	owner or operator shall submit one of the following:	
		(1)	A compliance schedule for meeting the requirements of 40 CFR 68 by the date provided in 40 CFR §68.10(a) or,	
		(2)	A certification statement that the source is in compliance with all requirements of 40 CFR 68, including the registration and submission of the Risk Management Plan.	
27.	<u>Displ</u>	lay of I	<u>Permit</u>	
	the s locate	site wh ed and	shall be kept under file or on display at all times at here the facility for which the permit is issued is will be made readily available for inspection by any hs who may request to see it.	Rule 335-3-1401(1)(d)
28.	Circumvention			
	devic the to any e	erson s e or a otal am emissic Division	Rule 335-3-110	
29.	<u>Visible Emissions</u>			
	perm more any 6 6-min 40%. Meth	ss othe it, any than 50-min nute av Opac od 9, sos of	Rule 335-3-401(1)	
30.	Fuel-	Burni	ng Equipment	
	(a)	this parti	ss otherwise specified in the unit specific provisos of permit, no fuel-burning equipment may discharge culate emissions in excess of the emissions specified ale 335-3-403.	Rule 335-3-403
	(b)		ss otherwise specified in the Unit Specific provisos of permit, no fuel-burning equipment may discharge	Rule 335-3-501

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	sulfu	r dioxide emissions in excess of the emissions fied in Rule 335-3-501.					
31.	Process Ind	ustries – General					
	permit, no	rwise specified in the Unit Specific provisos of this process may discharge particulate emissions in e emissions specified in Rule 335-3-404.	Rule 335-3-404				
32.	Averaging 1	<u>Sime for Emission Limits</u>					
	the emission	rwise specified in the permit, the averaging time for n limits listed in this permit shall be the nominal d by the specific test method.	Rule 335-3-105				
33.	<u>Compliance</u>	e Assurance Monitoring (CAM)					
	applicable t requirement unit are co	(a) through (d) that follow are general conditions to emissions units that are subject to the CAM s. Specific requirements related to each emissions ontained in the unit specific provisos and the M appendices.					
	(a) Operati	ion of Approved Monitoring	40 CFR §64.7				
	(1)	<i>Commencement of operation.</i> The owner or operator shall conduct the monitoring required under this section and detailed in the unit specific provisos and CAM appendix of this permit (if required) upon issuance of the permit, or by such later date specified in the permit pursuant to §64.6(d).					
	(2)	<i>Proper maintenance.</i> At all times, the owner or operator shall maintain the monitoring, including but not limited to, maintaining necessary parts for routine repairs of the monitoring equipment.					
	(3)	<i>Continued operation.</i> Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the owner or operator shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. Data recorded during monitoring malfunctions, associated					

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repairs, and required quality assurance or control activities shall not be used for purposes of this part, including data averages and calculations, or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and control associated system. Α monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.

#### (4) *Response to excursions or exceedances.*

(a) Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing period of any startup, the shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as through response by a computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.

(b) Determination of whether the owner or operator has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include but is not limited to, monitoring results, review of operation and maintenance procedures and records, and inspection of the control device, associated capture system, and the process.

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	(5)	Documentation of need for improved monitoring. After approval of monitoring under this part, if the owner or operator identifies a failure to achieve compliance with an emission limitation or standard for which the approved monitoring did not provide an indication of an excursion or exceedance while providing valid data, or the results of compliance or performance testing document a need to modify the existing indicator ranges or designated conditions, the owner or operator shall promptly notify the Department and, if necessary, submit a proposed modification to the permit to address the necessary monitoring changes. Such a modification may include, but is not limited to, reestablishing indicator ranges or designated conditions, modifying the frequency of conducting monitoring and collecting data, or the monitoring of additional parameters.	
(b)	Quality	Improvement Plan (QIP) Requirements	40 CFR §64.8
	(1)	Based on the results of a determination made under Section 33(a)(4)(b) above, the Administrator or the permitting authority may require the owner or operator to develop and implement a QIP. Consistent with 40 CFR §64.6(c)(3), the permit may specify an appropriate threshold, such as an accumulation of exceedances or excursions exceeding 5 percent duration of a pollutant- specific emissions unit's operating time for a reporting period, for requiring the implementation of a QIP. The threshold may be set at a higher or lower percent or may rely on other criteria for purposes of indicating whether a pollutant- specific emissions unit is being maintained and operated in a manner consistent with good air pollution control practices.	
	(2)	Elements of a QIP:	
		(i) The owner or operator shall maintain a written QIP, if required, and have it available for inspection.	
		(ii) The plan initially shall include procedures for evaluating the control performance problems and, based on the results of the evaluation procedures, the owner or	

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	proce	tor shall modify the plan to include dures for conducting one or more of llowing actions, as appropriate:	
	(I)	Improved preventive maintenance practices.	
	(II)	Process operation changes.	
	(III)	Appropriate improvements to control methods.	
	(IV)	Other steps appropriate to correct control performance.	
	(V)	More frequent or improved monitoring (only in conjunction with one or more steps under paragraphs (2)(ii)(I) through (IV) above).	
(3)	develop and practicable a period for co in the QIP	required, the owner or operator shall implement a QIP as expeditiously as and shall notify the Department if the ompleting the improvements contained exceeds 180 days from the date on need to implement the QIP was	
(4)	subsequent 33(a)(4)(b) a that an ov	nplementation of a QIP, upon any determination pursuant to Section above, the Department may require wher or operator make reasonable he QIP if the QIP is found to have:	
		to address the cause of the control e performance problems; or	
	correc proble accore	I to provide adequate procedures for eting control device performance ems as expeditiously as practicable in dance with good air pollution control aces for minimizing emissions.	
(5)	owner or or with any exist or any exist	tion of a QIP shall not excuse the perator of a source from compliance sting emission limitation or standard, ting monitoring, testing, reporting or ng requirement that may apply under	

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ing and Recor	dkeeping Requirements	40 CFR §64.9				
General rep	orting requirements					
33(a) opera the ro opera the p	(1) above by which the owner or ator must use monitoring that meets equirements of this part, the owner or ator shall submit monitoring reports to ermitting authority in accordance with					
shall inforr Code	include, at a minimum, the nation required under ADEM Admin. R. 335-3-1605(c)3. and the following					
(I)	Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;					
(II)	Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and					
(III)	A description of the actions taken to implement a QIP during the reporting period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of					
	federal, stat requirement ing and Recor General rep (i) On a 33(a) opera the re opera the p ADEN (ii) A rej shall inform Code inform (I) (II)	<ul> <li>federal, state, or local law, or any other applicable requirements under the Act.</li> <li>cing and Recordkeeping Requirements</li> <li>General reporting requirements</li> <li>(i) On and after the date specified in Section 33(a)(1) above by which the owner or operator must use monitoring that meets the requirements of this part, the owner or operator shall submit monitoring reports to the permitting authority in accordance with ADEM Admin. Code R. 335-3-1605(c)3.</li> <li>(ii) A report for monitoring under this part shall include, at a minimum, the information required under ADEM Admin. Code R. 335-3-1605(c)3.</li> <li>(ii) A report for monitoring under this part shall include, at a minimum, the information applicable:</li> <li>(I) Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;</li> <li>(II) Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime associated with zero and span or other daily calibration checks, if applicable); and</li> <li>(III) A description of the actions taken to implement a QIP during the reporting period as specified in Section 33(b) above. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the</li> </ul>				

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determining the monitoring to be imposed

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	under separate authority under the Act, including monitoring in permits issued pursuant to title I of the Act. The purpose of this part is to require, as part of the issuance of a permit under title V of the Act, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of this part.	
(ii)	Restrict or abrogate the authority of the Department to impose additional or more stringent monitoring, recordkeeping, testing, or reporting requirements on any owner or operator of a source under any provision of the Act, including but not limited to sections 114(a)(1) and 504(b), or state law, as applicable.	
(iii)	Restrict or abrogate the authority of the Department to take any enforcement action under the Act for any violation of an applicable requirement or of any person to take action under section 304 of the Act.	
34. <u>Permit Shield</u>		
accordance with compliance with th in compliance with of permit issuance of the information Under this shield,	exists under this operating permit in ADEM Admin. Code 335-3-1610 in that he conditions of this permit shall be deemed any applicable requirements as of the date . The permit shield is based on the accuracy supplied in the application for this permit. It has been determined that requirements cable in the application are not applicable to	Rule 335-3-1610

### Summary Page for Workover Rig & Drilling Rigs [Diesel Engines]

Permitted Operating Schedule [Rigs 1-3]: Permitted Operating Schedule [Workover Rig: 24 Hours/Day x 365 Days/Year = 8760 Hours/Year 11 Consecutive Months per 12-month period

#### **Emission limitations:**

Emission Point #	Description	Pollutant	Emission Limit	Regulation
All	Drilling Rig Nos. 1, 2, & 3		13.6 lbs/hr/rig 68.3 lbs/hr/rig	Rule 335-3-1404(9)(b) Rule 335-3-1404(9)(b)
		Diesel Sulfur content	0.05% by weight	Rule 335-3-1404(9)(b)
		Fuel Consumption	913,000 Gal/12- Mos./Rig	Rule 335-3-1404(9)(b)
Individual So				
DR-1-GEN-1 DR-1-GEN-2 DR-1-GEN-3	(3) per Drilling Rig 2,500 Bhp Diesel Fired EMDs of General Electric Corporation	Opacity	No more than one 6 min avg> 20% Or	Rule 335-3-401(1)(a)
DR-2-GEN-1 DR-2-GEN-2 DR-2-GEN-3	Model 12-645-E9B		No 6 min avg. > 40%	Rule 335-3-401(1)(b)
DR-3-GEN-1 DR-3-GEN-2 DR-3-GEN-3				
A11	Workover Rig	CO NO <sub>X</sub>	13.6 lbs/hr/rig 68.3 lbs/hr/rig	Rule 335-3-1404(9)(b) Rule 335-3-1404(9)(b)
	[Unknown make, model, rating, and Number of engines.]	Diesel Sulfur Content	0.05% by weight	Rule 335-3-1404(9)(b)
		Fuel Consumption content	913,000 Gal/12- Mos./Rig	Rule 335-3-1404(9)(b)
		-		

Fe	derally Enforceable Provisos	Regulations
Ap	plicability	
1.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, "Major Source Operating Permits".	Rule 335-3-1603
2.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401, "Control of Particulate Emissions – Visible Emissions".	Rule 335-3-401
3.	These sources have enforceable limits in place to comply with the applicable provisions of ADEM Admin. Code r. 335-3-1404, <i>"Air Permits Authorizing Construction in Clean Air Areas</i> <i>[Prevention of Significant Deterioration]</i> ".	Rule 335-3-1404(9)(b) [PSD/BACT]
Em	ission Standards	
1.	The rigs are subject to the following emissions limitations:	
	(a) Nitrogen oxide $(NO_x)$ emissions shall not exceed 68.3 pounds per hour per rig.	Rule 335-3-1404(9)(b) [PSD/BACT]
	(b) Carbon monoxide (CO) emissions shall not exceed 13.6 pounds per hour per rig.	Rule 335-3-1404(9)(b) [PSD/BACT]
	(c) The sulfur content of the diesel fuel shall not exceed 0.05% by weight as certified by the supplier.	Rule 335-3-1605(a) Rule 335-3-1404
	(d) Diesel consumption in each of the drilling rigs within the field area shall not exceed 913,000 gallons during any twelve (12) consecutive months.	Rule 335-3-1404(9)(b) [PSD/BACT]
2.	The Workover Rig shall not be onsite for longer than 11 consecutive months in a 12-month period.	40 CFR 60.4219 40 CFR 1068.30 40 CFR 1068.31
3.	Each engine shall meet the requirements for opacity specified below:	
	(a) Except for one 6-minute period during any 60-minute period, the engine shall not discharge into the atmosphere particulate that results in an opacity greater than 20%, as determined by a 6-minute average.	Rule 335-3-401(1)(a)
	(b) At no time shall the engine discharge into the atmosphere particulate that results in an opacity greater than 40%, as determined by a 6-minute average.	Rule 335-3-401(1)(b)
	19	

Federally Enforceable Provisos	Regulations			
Compliance and Performance Test Methods and Procedures				
1. The requirements specified below shall be complied with for each rig.	Rule 335-3-1605(c)(1)(i) Rule 335-3-105			
<ul> <li>(a) Each performance test run shall be conducted in accordance with the appropriate reference methods and procedures specified below:</li> </ul>				
(1) 40 CFR 60 Appendix A-4, Method 10 or 10A or 10B for CO				
(2) 40 CFR 60 Appendix A-4, Method 7 or 7A or 7B or 7C or 7D or 7E for $\rm NO_X$				
(3) 40 CFR 60 Appendix A-7, Method 19 for $SO_2$				
(b) In order to demonstrate compliance with opacity standards, the following methods will be utilized:				
(1) 40 CFR 60 Appendix A-4, Method 9				
<ul><li>(i) When Method 9 is used to determine opacity, it must be done by an individual who is certified with this procedure.</li></ul>				
(2) 40 CFR 60 Appendix A-7, Method 22				
(i) When Method 22 is used to determine the duration of visible emissions, it must be done by an individual who is familiar with these procedures.				
Emission Monitoring				
1. The facility shall comply with the monitoring requirements Rule 335-3-1605(c)(1) detailed in Appendix A for these units.				
2. A daily visual check of each engine is required in accordance with the requirements in Appendix A of this permit. Provided that visible emissions are observed from an engine at any time that the unit is operating, a visible emission observation shall be conducted utilizing one the specified methods detailed in Appendix A of this permit.	Rule 335-3-1605(c)(1)			

Fe	derally Enforceable Provisos	Regulations
3.	Provided a performance test has not been conducted on the engines in the last five (5) years, a performance test shall be conducted on each engine that meets the requirements specified below:	Rule 335-3-1605(c)(1)
	(a) A test shall consist of three runs of at least 1-hour in duration.	
	(1) Each run shall test for emissions of CO and $NO_X$ .	
	(2) The pollutants tested for and the methods and procedures that are utilized may be modified upon receiving Departmental approval.	
	(b) The test shall be conducted within the first three (3) months of the commencement of rig operations.	
	(c) Engines used for emergency electrical generation shall be exempt from the testing requirements.	
4.	For the purpose of providing the data required by proviso 1 of the <i>recordkeeping and reporting requirements</i> section of this subpart, emission factors for each air pollutant shall be determined in pounds per million BTU.	Rule 335-3-1605(c)(1)
	Avg. (Lbs/MMBtu) = ∑ of individual [ Test (Lbs/MMBtu) ] Number of engines tested	
Re	cordkeeping and Reporting Requirements	
1.	A record of the information specified below shall be maintained and made available in a form suitable for inspection.	Rule 335-3-1605(c)(2)
	(a) The date, starting time, and duration of each deviation from the permit terms and conditions along with the cause and corrective actions taken.	
	(b) Supplier certification of diesel fuel sulfur content. [ Diesel Sulfur (Wt%) ]	
	(c) Supplier certification of diesel fuel heat content [ Diesel Heat Content (Btu/Lb) ]	
	(d) Results of daily visible emission observation	
	[ Diesel Heat Content (Btu/Lb) ]	

edera	ally l	Enfor	ceable Provisos	Regulations
(e)	Fue	el con	asumption per Rig: [ Gallons/Day ]	
(f)	Die	esel (C	Gallons/Month) = $\sum [Gallons/Day]$ for month	
(g)	Fue	el Coi	nsumption (MMBtu/Month) = [ Diesel (Gallons/Month) ] X [ 7.1 (Lbs/Gallon) ] X [ Diesel Heat Content (Btu/Lb) ] X [0.000001 ]	
(h)	CO	& N0	D <sub>x</sub> emissions shall be determined as follows:	
		Lb	s/Month = [Fuel Consumption (MMBtu/Month)] X [Avg. (Lbs/MMBtu) ]	
			erage Lbs/MMBtu shall be equal to the most recent gine performance tests results.	
			nitoring Reports meeting the requirements specified be submitted to the Department.	Rule 335-3-1605(c)(2) Rule 335-3-1605(c)(3)(
(a)	per	mit t	port shall identify each incidence of deviation from a erm or condition including those that occur during , shutdowns, and malfunctions.	
	(1)	limit not	eviation shall mean any instance in which emission is, emission standards, and/or work practices were complied with, as indicated by observations, data ection, and monitoring specified in this permit.	
	(2)		each deviation event, the following information shall ubmitted.	
		(i)	Emission source description	
		(ii)	Permit requirement	
		(iii)	Date	
		(iv)	Starting time of pollutant or parameter	
		(v)	Duration	
		(vi)	Actual quantity of pollutant or parameter	
		(vii)	Cause	

Fee	dera	lly Enfor	Regulations	
		(viii)	Actions taken to return to normal operating conditions	
		(ix)	Total operating hours of the affected source during the reporting period	
		(x)	Total hours of deviation events during the reporting period	
		(xi)	Total hours of deviation events that occurred during start ups, shut downs, and malfunctions during the reporting period	
	(b) If no deviation event occurred during the reporting period, a statement that indicates there were no deviations from the permit requirements shall be included in the report.			
	(c)	-	port shall cover a calendar semi-annual period and submitted within thirty days of the end reporting	
	(d)	-	ort content and format in proviso 2(a) through (c) of ion may be modified upon receipt of Departmental .	
3.	inc ma tha	luding th lfunctions t complie	on from the requirements specified in this subpart, lose that occur during startups, shutdowns, and s, shall be reported to the Department in a manner s with proviso 15(b) and 21(b) of the <i>General Permit</i> part of this permit.	Rule 335-3-1605(c)(2) Rule 335-3-1605(c)(3)(ii)

## Summary Page for the Production Platform Engines

#### Permitted Operating Schedule: 24

**24** Hours/Day x **365** Days/Year = **8760** Hours/Year

### **Emission limitations:**

Emission Point #	<b>Description</b>	Pollutant	Emission Limit	Regulation
Platform 76A				
A-GEN-1	661 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G w/ Non-selective Catalytic Reduction	NO <sub>x</sub> CO HAPS	15.0 Lbs/Hr 15.0 Lbs/Hr Applicable Work Practice(s)	Rule 335-3-1404(9)(b) [PSD/BACT] 40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
A-GEN-2	661 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G w/ Non-selective Catalytic Reduction	NO <sub>x</sub> CO HAPS	15.0 Lbs/Hr 15.0 Lbs/Hr Applicable Work Practice(s)	Rule 335-3-1404(9)(b) [PSD/BACT] 40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
A-DC-1	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
A-DC-2	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
AUX-DC-1	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
AUX-DC-2	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
Platform 77B				
B-GEN-1	661 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G	NO <sub>X</sub> CO HAPS	15.0 Lbs/Hr 15.0 Lbs/Hr Applicable Work Practice(s)	Rule 335-3-1404(9)(b) [PSD/BACT] 40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
B-GEN-2	661 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G	NO <sub>x</sub> CO HAPS	15.0 Lbs/Hr 15.0 Lbs/Hr Applicable Work Practice(s)	Rule 335-3-1404(9)(b) [PSD/BACT] 40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
B-DC-1	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
B-DC-2	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ

Platform 95E				
E-GEN-1	881 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G	NO <sub>X</sub> CO VOC	3.6 Lbs/Hr 3.6 Lbs/Hr	Rule 335-3-1404 [Anti-PSD]
	w/ Catalytic Converter	HAPS	1.8 Lbs/Hr Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
E-GEN-2	881 BHP, Gas-Fired, 4SRB, RICE Waukesha Model L7042 G	NO <sub>X</sub> CO	3.6 Lbs/Hr 3.6 Lbs/Hr	Rule 335-3-1404 [Anti-PSD]
	w/ Catalytic Converter	VOC	1.8 Lbs/Hr	40 CFR §63.6603(a)
	, 5	HAPS	Applicable Work	Table 2d (No. 11)
			Practice(s)	40 CFR 63 Subpart ZZZZ
E-DC-1	117 BHP, Diesel-Fired, 4SRB, RICE Compression Crane Engine	HAPS	Applicable Work Practice(s)	40 CFR §63.6603(a) Table 2d (No. 1)
	KICE Compression Crane Engine		Tactice(s)	40 CFR 63 Subpart ZZZZ
E-DC-2	117 BHP, Diesel-Fired, 4SRB,	HAPS	Applicable Work	40 CFR §63.6603(a)
	<b>RICE Compression Crane Engine</b>		Practice(s)	Table 2d (No. 1)
<b>a</b>				40 CFR 63 Subpart ZZZZ
Shorebase				
S-GEN-1	306 BHP Diesel, RICE, Emergency Compression Engine—Caterpillar Model 3306	HAPS	Applicable Work Practice(s)	§63.6602, Table 2(d) (No. 4)
	117 BHP, Diesel-Fired, 4SRB,	HAPS	Applicable Work	40 CFR §63.6603(a)
S-DC-1	RICE Compression Crane Engine		Practice(s)	Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
Facility-wide				
All	Each engine described above	Opacity	No more than one 6-min. avg. OR	Rule 335-3-401(1)(a)
			No 6-min. avg. > 40%	Rule 335-3-401(1)(b)
		$H_2S$	≤ 4 gr/100 scf in fuel gas	Rule 335-3-1404

Fee	lerally Enforceable Provisos	Regulations
Ap	plicability	
1.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permit</i> ".	Rule 335-3-1603
2.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401, "Control of Particulate Emissions – Visible Emissions".	Rule 335-3-401
3.	Engine Nos. A-GEN-1, A-GEN-2, B-GEN-1, and B-GEN-2 have enforceable limits in place in order to comply with the applicable provisions of ADEM Admin. Code r. 335-3-14- .04, "Air Permits Authorizing Construction in Clean Air Areas (Prevention of Significant Deterioration)".	Rule 335-3-1404(9)(b) [PSD/BACT]
4.	Engine Nos. E-GEN-1 and E-GEN-2 have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-1404, " <i>Air</i> <i>Permits Authorizing Construction in Clean Air Areas</i> ( <i>Prevention of Significant Deterioration</i> )".	Rule 335-3-1404 [Anti-PSD]
5.	These sources are subject to the applicable area source requirements of 40 CFR Part 63, Subpart ZZZZ, "National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines" for stationary RICE.	40 CFR §63.6585 40 CFR §63.6590(a)(1)(iii 40 CFR §63.6603(f)
6.	These sources are subject to the requirements of 40 CFR 63, Subpart A " <i>General Provisions</i> " as specified in Table 8 of 40 CFR Part 63, Subpart ZZZZ.	40 CFR §63.6665
Em	ission Standards	
1.	Each engine shall meet the opacity requirements specified below:	
	(a) Except for one 6-minute period during any 60-minute period, the engine shall not discharge into the atmosphere particulate that results in an opacity greater than 20%, as determined by a 6-minute average.	Rule 335-3-401(1)(a)

Fee	dera	lly Enforceable Provisos	Regulations
	(b)	At no time shall the engine discharge into the atmosphere particulate that results in an opacity greater than 40%, as determined by a 6-minute average.	Rule 335-3-401(1)(b)
2.		gine Nos. A-GEN-1, A-GEN-2, B-GEN-1, and B-GEN-2 Ill comply with the requirements specified below:	
	(a)	Carbon monoxide (CO) emissions shall not exceed 15.0 Lbs/Hour.	Rule 335-3-1404(9)(b) [PSD/BACT]
	(b)	Nitrogen oxide (NO) emissions shall not exceed 15.0 Lbs/Hour.	Rule 335-3-1404(9)(b) [PSD/BACT]
	(c)	The work practice standards found in Table 2d of Subpart ZZZZ and as follows:	40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
		(1) Change oil and filter every 2,160 hours of operation or annually, whichever comes first (you have the option of utilizing an oil analysis program in order to extend the specified oil change requirements as specified in 40 CFR §63.6625(j));	
		AND	
		(2) Inspect oil and filter every 2,160 hours of operation or annually, whichever comes first (you have the option of utilizing an oil analysis program in order to extend the specified oil change requirements as specified in 40 CFR §63.6625(j));	
		AND	
		(3) Inspect all hoses and belts every 2,160 hours of operation or annually, whichever comes first, and replace as necessary.	
3.		gine Nos. E-GEN-1 and E-GEN-2 shall comply with the uirements specified below:	
	(a)	Carbon monoxide (CO) emissions shall not exceed 3.6 Lbs/Hour.	Rule 335-3-1404 [Anti-PSD]
	(b)	Nitrogen oxide (NO <sub>x</sub> ) emissions shall not exceed 3.6 Lbs/Hour.	Rule 335-3-1404 [Anti-PSD]
	(c)	Volatile organic compound (VOC) emissions shall not exceed 1.8 Lbs/Hour.	Rule 335-3-1404 [Anti-PSD]

Fee	Federally Enforceable Provisos			Regulations
			e work practice standards found in Table 2d of opart ZZZZ and as follows:	40 CFR §63.6603(a) Table 2d (No. 11) 40 CFR 63 Subpart ZZZZ
		(1)	Change oil and filter every 2,160 hours of operation or annually, whichever comes first (you have the option of utilizing an oil analysis program in order to extend the specified oil change requirements as specified in 40 CFR §63.6625(j));	
			AND	
		(2)	Inspect spark plugs every 2,160 hours of operation or annually, whichever comes first, and replace as necessary;	
			AND	
		(3)	Inspect all hoses and belts every 2,160 hours of operation or annually, whichever comes first, and replace as necessary.	
4.	1, B	8-D0	Nos. A-DC-1, A-DC-2, AUX-DC-1, AUX-DC-2, B-DC-C-2, E-DC-1, E-DC-2, and S-DC-1 shall comply with owing requirements:	
	• •		e work practice standards found in Table 2d of opart ZZZZ and as follows:	40 CFR §63.6603(a) Table 2d (No. 1) 40 CFR 63 Subpart ZZZZ
		(1)	Change oil and filter every 1,000 hours of operation or annually, whichever comes first (you have the option of utilizing an oil analysis program in order to extend the specified oil change requirements as specified in 40 CFR §63.6625(j));	
			AND	
		(2)	Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;	
			AND	
		(3)	Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	
			AND	
		(4)	During periods of startup minimize the engine's time spent at idle and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes.	

Fee	derally	Enforceable Provisos	Regulations
5.	0	e No. S-GEN-1 shall comply with the following ements:	
		ne work practice standards found in Table 2d of abpart ZZZZ and as follows:	40 CFR §63.6603(a) Table 2d (No. 4) 40 CFR 63 Subpart ZZZZ
	(1)	Change oil and filter every 500 hours of operation or annually, whichever comes first (you have the option of utilizing an oil analysis program in order to extend the specified oil change requirements as specified in 40 CFR §63.6625(j));	
		AND	
	(2)	Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;	
		AND	
	(3)	Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	
Co	mplian	ce and Performance Test Methods and Procedures	
1.		er to demonstrate compliance with opacity standards, llowing methods will be utilized:	
	(a) 40	0 CFR 60 Appendix A-4, Method 9	Rule 335-3-105
	(1	) When Method 9 is used to determine opacity, it must be done by an individual who is certified to use this procedure.	
	(b) 40	0 CFR 60 Appendix A-7, Method 22	Rule 335-3-105
	(1	) When Method 22 is used to determine the duration of visible emissions, it must be done by an individual who is familiar with these procedures.	
2.	to the	equirements specified below shall be utilized according e frequency outlined in proviso 3 of the <i>emission</i> <i>pring</i> section of this subpart of this permit:	Rule 335-3-105
		Ox, CO, and VOC emissions shall be measured using the following methods where appropriate:	

Fe	dera	11y I	Enforceable Provisos	Regulations
		(1)	For NO <sub>X</sub> : 40 CFR Part 60 Appendix A-4, Method 7E	
		(2)	For CO: 40 CFR Part 60 Appendix A-4, Method 10 or 10A or 10B	
		(3)	For NO <sub>x</sub> and CO: EPA's "Conditional Test Method (CTM-034)"	
		(4)	For VOC: 40 CFR Part 60 Appendix A-6 & A-7, Method 18 or 25 or 25A or 25B	
	(b)		en utilizing methods outlined above, the flow rate all be determined using the following methods:	
		(1)	40 CFR 60 Appendix A-1, Method 1 or 1A	
		(2)	40 CFR 60 Appendix A-1, Method 2 or 2A or 2B or 2C or 2D or 2E	
		(3)	40 CFR 60 Appendix A-2, Method 3 or 3A or 3B or 3C	
		(4)	40 CFR 60 Appendix A-3, Method 4	
		(5)	40 CFR 60 Appendix A-7, Method 19	
3.		tent	el gas shall be tested for Btu and hydrogen sulfide t in accordance with the requirements specified	Rule 335-3-105
	(a)	util	ch sample shall be analyzed for its BTU content by lizing the ASTM Analysis Method D1826-77 or aivalent method.	
		-	[ Fuel Gas BTU/Scf ]	
	(b)	Tut chr E-2	ch sample collected shall be analyzed utilizing the twiler procedures found in 40 CFR §60.648 or the comatographic analysis procedures found in ASTM 260 or the stain tube procedures found in GPA 2377- or those provided by the stain tube manufacture. [Fuel Gas (H <sub>2</sub> S ppmv)]	
	(c)		e frequency of analysis may be modified upon eiving Departmental approval.	

Fee	derally Enforceable Provisos	Regulations
4.	Continuous compliance with the emission limitations and operating limitations of Subpart ZZZZ shall be met if the applicable requirements specified in §63.6640 are complied with.	40 CFR §63.6640 40 CFR §63.6640(f) Table 6 of Subpart ZZZZ
Em	ission Monitoring	
1.	The facility shall comply with the monitoring requirements detailed in Appendix B of this permit for Engine Nos. A-GEN-1, A-GEN-2, B-GEN-1, B-GEN-2, E-GEN-1, and E-GEN-2.	Rule 335-3-1605(c)(1)
2.	A daily visual check of each engine is required in accordance with Appendix B of this permit. Provided that visible emissions are observed from an engine at any time that the unit is operating, a visible emission observation shall be conducted utilizing one the specified methods detailed in Appendix B of this permit.	Rule 335-3-1605(c)(1)
3.	If an emergency engine does not meet the standards applicable to non-emergency engines, a non-resettable hour meter shall be installed on each engine.	40 CFR §63.6625(f)
4.	For Engine No. S-GEN-1, the following operations and maintenance plan requirements outlined in Table No. 6 shall be complied with:	Rule 335-3-1605(c)(1) 40 CFR §63.6640(a) 40 CFR §63.6625(e)(3)
	<ul> <li>(a) Operate and maintain the stationary engine according to the manufacturer's emission-related operation and maintenance instructions</li> </ul>	
	(b) The facility may develop and follow its own maintenance plan, provided this plan ensures, to the extent practicable, the operation and maintenance of the unit in a manner consistent with good air pollution practices.	
5.	For Engine Nos. A-DC-1, A-DC-2, AUX-DC-1, AUX-DC-2, B-DC-1, B-DC-2, E-DC-1, E-DC-2, and S-DC-1, the following operations and maintenance plan requirements outlined in Table No. 6 shall be complied with:	Rule 335-3-1605(c)(1) 40 CFR §63.6640(a) 40 CFR §63.6625(e)(4) 40 CFR §63.6625(h)
	<ul> <li>(a) Operate and maintain the stationary engine according to the manufacturer's emission-related operation and maintenance instructions</li> </ul>	

Federa	lly Enforceable Provisos	Regulations
(b)	The facility may develop and follow its own maintenance plan, provided this plan ensures, to the extent practicable, the operation and maintenance of the unit in a manner consistent with good air pollution practices.	
(c)	Must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in	
6.	When possible and practicable, a continuous metering system shall be utilized that is capable of continuously monitoring and recording the fuel gas flow rate to each engine.	Rule 335-3-1605(c)(1)
(a)	The continuous measurement may be made with a single meter through which all of the fuel gas for identical make and model engines flow.	
	(1) Calibration, maintenance, and operation of the metering system shall be performed in accordance with the manufacturer's specifications.	
(b)	Volumetric flow of fuel gas streams that are not continuously measured shall be accounted for by utilizing special estimating methods (i.e., engineer estimates, material balance, computer simulation, special testing etc.).	
7.	The requirements specified below shall be complied with for A-GEN-1, A-GEN-2, B-GEN-1, B-GEN-2, E-GEN-1, and E-GEN-2:	Rule 335-3-1605(c)(1)
(a)	Provided a performance test has not been conducted on the engine in the last five (5) years, a performance test shall be conducted in accordance with the requirements specified below:	Rule 335-3-1605(c)(1)(i)
	(1) A test shall consist of three runs of at least 1-hour in duration each that meets the requirements specified below:	

Federally	Federally Enforceable Provisos			Regulations
		(i)	Each run shall test for the emissions of CO and NOX (and VOC, for E-GEN-1 and E-GEN-2).	
		(ii)	Each run shall be conducted in accordance with the appropriate reference methods and procedures specified in the compliance and performance test methods and procedures section of this subpart.	
(b)	conduc	ted or	priate, a performance test shall be a each engine within six months of or re-commencing operation	
(c)	GĒN-2,	B-GE	st shall be conducted on A-GEN-1, A- N-1, B-GEN-2, E-GEN-1, and E-GEN- ce with the following requirements:	
	(1)		iodic test is not required if one of the ring conditions occurs:	
		(i)	Provided the performance test required by proviso 3(a) of this section of this subpart has been undertaken on the unit during the last twelve (12) months.	
		(ii)	Provided the engine's accumulated operating time does not exceed 500 hours during the last twelve (12) months.	
	(2)	twelv	riodic test shall be conducted within e (12) months of either the latest rmance test or the latest periodic test.	
	(3)	hour	test shall consist of one run of one in duration that complies with the ring requirements:	
		(i)	Each run shall test for emissions of CO and NOX, and VOC where appropriate.	
				I

Federa	lly Enforceable Provisos	Regulations
	(ii) Each run shall be conducted in accordance with the appropriate reference methods and procedures specified in the compliance and performance test methods and procedures section of this subpart.	
(d)	The pollutants tested for and the methods and procedures that are utilized may be modified upon receiving Departmental approval.	
8.	Btu content and hydrogen sulfide content testing shall occur at a frequency of no less than once every twelve (12) months.	Rule 335-3-1605(c)(1)
	e permittee shall determine the emission factor for each ine in pounds per million Btu during the required tests.	Rule 335-3-1605(c)(1)
	[Test (Lbs/MMBtu)]	
Record	ceeping and Reporting Requirements	
	record of the information specified below shall be intained and made available for inspection.	Rule 335-3-1605(c)(2)
(a)	The date, starting time, and duration of each deviation from the permit terms and conditions specified in this subpart along with the cause and corrective actions taken.	40 CFR §63.6655(a)(1) 40 CFR §63.6660(a) & (b)
(b)	The date, starting time, and and duration of each malfunction, along with steps taken to minimize emissions, and corrective actions taken.	Rule 335-3-1605(c)(2) 40 CFR §63.6655(a)(2) & (5) 40 CFR §63.6660(a) & (b)
(c)	Date and type of engine maintenance that affects air emissions for each engine.	Rule 335-3-1605(c)(2) 40 CFR §63.6655(a)(4), (d), & (e)(2) 40 CFR §63.6660(a) & (b)
(d)	For emissions from each engine:	Rule 335-3-1605(c)(2)
	(1) Engine fuel consumption	
	[Engine Fuel (MScf/Month)] (2) Fuel gas heat content [ Fuel Heat Content (BTU/Scf) ]	
	(3) Fuel gas hydrogen sulfide content	

`e	dera	lly Enfo	rceable Provisos	Regulations
			[Fuel H <sub>2</sub> S (ppmv)]	
		( )	tine Fuel (MMBTU/Month) = Fuel (MScf/Month)] X [Fuel Heat Content (BTU/Scf)] 1000	
			tine operating hours = urs/Month]	
		(6) Emi	issions [Lbs/Month] = [Engine Fuel (MMBTU/Month)] X [Test (Lbs/MMBTU) ]	
		• •	Test Lbs/MMBTU shall be equal to the most recent engine tests results.	
		(7) Emi	issions [Lbs/Hour] = Emissions [Lbs/Month] Engine operating hours [Hours/Month]	
	(e)		quency of the calculations may be modified upon nental approval.	
	(f)	status c	d of the initial and annual evaluation of remote of Engine Nos. A-GEN-1, A-GEN-2, B-GEN-1, B- E-GEN-1, and E-GEN-2 must be maintained.	40 CFR §63.6603(f)
			onitoring Reports meeting the requirements low shall be submitted to the Department.	Rule 335-3-1605(c)(2) Rule 335-3-1605(c)(3)(i
	(a)	from a	eport shall identify each incidence of deviation permit term or condition including those that uring startups, shutdowns, and malfunctions.	
		emi prac obse	leviation shall mean any instance in which ssion limits, emission standards, and/or work ctices were not complied with, as indicated by ervations, data collection, and monitoring cified in this permit.	
			each deviation event, the following information ll be submitted.	
		(i)	Emission source description	
		(ii)	Permit requirement	

Federally	Enfor	ceable Provisos	Regulations
	(iii)	Date	
	(iv)	Starting time of pollutant or parameter	
	(v)	Duration	
	(vi)	Actual quantity of pollutant or parameter	
	(vii)	Cause	
	(viii)	Actions taken to return to normal operating conditions	
	(ix)	Total operating hours of the affected source during the reporting period	
	(x)	Total hours of deviation events during the reporting period	
	(xi)	Total hours of deviation events that occurred during start ups, shut downs, and malfunctions during the reporting period	
pe de	eriod, eviatior	eviation event occurred during the reporting a statement that indicates there were no as from the permit requirements shall be in the report.	
ar	nd sha	port shall cover a calendar semi-annual period Il be submitted within thirty days of the end of rting period.	
(c)	of th	ort content and format in proviso 2(a) through his section may be modified upon receipt of lental approval.	
1 thre subpa downs Depar	ough ( rt, inc) s, and tment (1(b) o	on from the requirements specified in provisos 3 of the <i>emission standards</i> section of this luding those that occur during start ups, shut 4 malfunctions, shall be reported to the in a manner that complies with proviso 15(b) f the <i>General Permit Provisos</i> subpart of this	Rule 335-3-1605(c)(3)(ii)

#### Summary Page for the Platform Emergency Flares

#### Permitted Operating Schedule:

24 Hours/Day x 365 Days/Year = 8760 Hours/Year

Emission	limitations:
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Emission Point #	Description	Pollutant	Emission Limit	Regulation
A-ZZZ-4864 & A-ZZZ-4861	Continuous Flaring at Platform 76A	SO <sub>2</sub>	12.9 Ton/12 Months [Total for both Flares]	Rule 335-3-1404 [Anti-PSD]
<b>All:</b> A-ZZZ-4864 A-ZZZ-4861 A-ZZZ-4833 A-ZZZ-4879	<b>All Site Flares:</b> Platform 76A Flare Platform 76A Flare Platform 77B Flare Platform 95E Flare	SO <sub>2</sub>	Dependent on available sulfur; see rule [Category I County]	Rule 335-3-503(3)
		$H_2S$	20 ppbv H <sub>2</sub> S offsite; no venting to atmosphere	Rule 335-3-503(2)
		Opacity	No more than one 6 min avg >20% OR No 6 min avg >40%	Rule 335-3-401(1)(a) Rule 335-3-401(1)(b)

Fe	derally Enforceable Provisos	Regulations
Ap	plicability	
l.	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-1603, " <i>Major Source Operating Permit</i> ".	Rule 335-3-1603
	These sources are subject to the applicable requirements of ADEM Admin. Code r. 335-3-401, "Control of Particulate Emissions – Visible Emissions".	Rule 335-3-401
8.	This facility handles gas or refinery gas that contains more than 0.10 grains of hydrogen sulfide (H <sub>2</sub> S) per standard cubic foot (Scf) and is subject to the applicable requirements of ADEM Admin. Code r. $335-3-503$ , "Control of Sulfur Compound Emissions – Petroleum Production".	Rule 335-3-503(1)
-	These sources have limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code r. 335-3-14- .04, "Air Permits Authorizing Construction in Clean Air Areas (Prevention of Significant Deterioration)".	Rule 335-3-1404 [Anti-PSD]
5.	The flares are subject to the applicable requirements of 40 CFR Part 64, " <i>Compliance Assurance Monitoring</i> ", as described in General Proviso No. 33.	40 CFR Part 64
En	uission Standards	
ι.	All process gas streams containing 0.10 of a grain of hydrogen sulfide per Scf shall be burned to the extent that the ground level concentrations of hydrogen sulfide shall be less than twenty (20) parts per billion by volume beyond plant property limits, averaged over a thirty (30) minute period.	Rule 335-3-503(2)
2.	All flares shall comply with the $SO_2$ limits specified in Rule 335-3-503(3) for Category I Counties, with the limit dependent upon the total available sulfur to the flares in long tons per day.	Rule 335-3-503(2)
5.	During periods of continuous flaring, the total $SO_2$ emissions from Flares A-ZZZ-4864 and A-ZZZ-4861 shall not exceed 12.9 Tons/12-Months.	Rule 335-3-1404 [Anti-PSD]
1.	The flares shall meet the following opacity requirements:	

Fee	dera	lly Enforceable Provisos	Regulations
	(a)	Except for one 6-minute period during any 60-minute period, the flares shall not discharge into the atmosphere particulate that results in an opacity greater than 20%, as determined by a 6-minute average.	Rule 335-3-401(1)(a)
	(b)	At no time shall the flares discharge into the atmosphere particulate that results in an opacity greater than 40%, as determined by a 6-minute average.	Rule 335-3-401(1)(b)
Co	mpli	ance and Performance Test Methods and Procedures	
1.		order to demonstrate compliance with opacity standards the owing methods will be utilized:	
	(a)	40 CFR 60 Appendix A-4, Method 9	Rule 335-3-105
		(1) When Method 9 is used to determine opacity, it must be done by an individual who is certified to use this procedure.	
	(b)	40 CFR 60 Appendix A-7, Method 22	Rule 335-3-105
		(1) When Method 22 is used to determine the duration of visible emissions, it must be done by an individual who is familiar with these procedures.	
2.	gas	e contents of the gas stream from each producing well and of the streams exiting the produced liquids flash tank shall be ermined in accordance with the requirements specified below:	Rule 335-3-1605(c)(1)(i) Rule 335-3-105
	(a)	The hydrogen sulfide content of each process stream shall be determined in accordance with the requirements specified below:	
		(1) The sample collected shall be analyzed utilizing the Tutwiler procedures found in §60.648 or the chromatographic analysis procedures found in ASTM E-260 or the stain tube procedures found in GPA 2377-86 or those provided by the stain tube manufacture. [ Stream (H <sub>2</sub> S Mole %) ]	
	<i>(</i> <b>1</b> ),		
	(b)	The BTU content and molecular weight of each process stream shall be determined in accordance with the requirements specified below:	
		(1) The sample collected shall be analyzed utilizing ASTM Analysis Method D1826-77, chromatographic analysis procedures found in 40 CFR Part 60 Appendix A-6, Method 18 or equivalent methods and procedures.	

Fede	ally Enforceable Provisos	Regulations
	[ Stream (BTU/Scf) ] [ Stream (Mole Wt) ]	
(c	) The frequency of this testing may be modified upon receipt of Department approval.	
Emiss	tion Monitoring	
A ol ei	daily visual check is required for each flare in accordance with opendix C of this permit. Provided that visible emissions are oserved from a flare at any time that the unit is operating, a visible mission observation shall be conducted utilizing one of the opecified methods detailed in Appendix C of this permit.	Rule 335-3-1605(c)(1)(i)
	onitoring systems meeting the requirements specified in Appendix of this permit shall be utilized for the flare.	Rule 335-3-1605(c)(1)(ii) 40 CFR §64.9(b) & (c)
ir. ga	ne contents of the gas stream from each producing well or test well the Greater Mary Ann Field Area and of any continuously burned as streams shall be determined in accordance with the equirements specified below:	
(a	) The hydrogen sulfide content, BTU content, and molecular weight of each process stream shall be determined by capturing and analyzing a representative sample of the stream at least annually.	
(b	) Provided multiple process streams can be sent to the flare and it is possible to capture a common stream whose contents would be representative of all the streams, that common stream may be used instead of the individual process streams.	
(c	) Each process gas stream that has to be vented to the atmosphere shall be captured and recycled to the process or the flare so that it can be burned.	
	(1) Compliance shall be demonstrated by conducting a process flow design evaluation of the production facility in conjunction with a visual inspection of the facility.	
	(2) Except when vessels and equipment are being de-pressured and/or emptied and the reduced pressure will not allow flow of the gas to a control device, the venting to the atmosphere of any process gas stream that is subject to this proviso for a duration in excess of 15 continuous minutes shall be deemed an exceedance of requirements specified in proviso 2 of the <i>emission standards</i> section of this subpart.	

Fe	derally Enforceable Provisos	Regulations
Re	cordkeeping and Reporting Requirements	
1.	A record of the following information shall be maintained an available in a form suitable for inspection.	nd made Rule 335-3-1605(c)(2) 40 CFR §64.9
	(a) The date, starting time and duration of each deviation for permit terms and conditions specified in this subpart alo the cause and corrective actions taken.	
	(b) Stream Molecular Weight [ Stream (Mo	ole Wt) ]
	(c) Stream Btu Content [ Stream (Bt	tu/Scf)]
	(d) Results of each visual emission observation	
	(e) Inlet wet gas volume [ Well (MScf/I	Month) ]
	(f) For periods of continuous flaring:	
	<ul><li>(1) Con Gas volume burned =</li><li>[ Con Stream Volume Burned (MScf/Month) ]</li></ul>	
	(2) Con Stream $H_2S$ (Lbs/month) =	
	$[$ Con Stream Volume Burned (MScf/Month) $]$ X $[$ 1000 Scf X $[$ 1 Mole/380 SCF $]$ X $[$ { Stream (H_2S Mole %) } / { 100 } Lbs. H_2S/Mole H_2S ]	, .
	(3) Name of the gas stream burned in the continuous flat	re
	(g) For periods of intermittent flaring:	
	(1) Int Gas volume burned = [ Int Stream Volume Burned (MScf/Month) ]	
	(2) Int Stream $H_2S$ (MMBtu/month) =	
	[ Con Stream Volume Burned (MScf/Month) ] X [100 Scf/ X [Stream (BTU/Scf) ] X [ 1 MMBtu ] / [ 1000000 Btu ]	1 Mscf]
	(3) Int Stream $H_2S$ (Lbs/month) =	

Fed	erally	y Enfor	ceable Provisos	Regulations
	X	[ 1 Mole	am Volume Burned (MScf/Month) ] X [ 1000 Scf/MScf ] $\approx/380$ SCF ] X [ { Stream (H <sub>2</sub> S Mole %) } / { 100 } ] X [ 34 Mole H <sub>2</sub> S ]	
	('	4) Flare		
	(	5) Flare	e Operating Hours during the month = Flare (Hours/Month)	
	(י	6) Int H	H <sub>2</sub> S Feed (Lbs/Month) = Flare H <sub>2</sub> S Feed Rate (Lbs/Month)/ Flare (Hours/Month)	
	• •	Copies letermir	of all documentation related to each exemption nation.	40 CFR §63.774(d)(1)(ii)
1	requi	irement	d Excess Emissions Monitoring Reports meeting the s specified in proviso 2(a) through (d) of this section of shall be submitted to the Department.	Rule 335-3-1605(c)(2) Rule 335-3-1605(c)(3)(i
	ŗ	Each re permit f startups		
	(	limit com	eviation shall mean any instance in which emission is, emission standards, and/or work practices were not plied with, as indicated by observations, data collection, monitoring specified in this permit.	
	(2	,	each deviation event, the following information shall be nitted.	
		(i)	Emission source description	
		(ii)	Permit requirement	
		(iii)	Date	
		(iv)	Starting time of pollutant or parameter	
		(v)	Duration	
		(vi)	Actual quantity of pollutant or parameter	
		(vii)	Cause	
		(viii)	Actions taken to return to normal operating conditions	
			40	

Fe	dera	lly Enfo	Regulations	
		(ix)	Total operating hours of the affected source during the	
			reporting period	
		(x)	Total hours of deviation events during the reporting period	
		(xi)	Total hours of deviation events that occurred during start ups, shut downs, and malfunctions during the reporting period	
	(b)	stateme	eviation event occurred during the reporting period, a nt that indicates there were no deviations from the equirements shall be included in the report.	
	(c)	Excess	as provided for in proviso 2(e) of this section, each Emissions report shall meet the requirements specified (c) of 40 CFR Part 60 Subpart A.	
	(d)		port shall cover a calendar semi-annual period and shall nitted within thirty days of the end of the reporting	
	(e)	-	ort content and format in proviso 2(a) through (d) of this may be modified upon receipt of Departmental approval.	
3.	thr inc ma cor	ough 3 luding tl lfunction nplies w	tion from the requirements specified in provisos 1 of the emission standards section of this subpart, hose that occur during start ups, shut downs, and s, shall be reported to the Department in a manner that ith provisos 15(b) and 21(b) of the General Permit opart of this permit.	Rule 335-3-1605(c)(3)(ii)

Appendix A: Workover Rig & Drilling Rigs Monitoring

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## Workover Rig & Drilling Rigs [Diesel Engines]

Monitoring approach:	Periodic Monitoring		
I. Indicator	Calculate CO, NOx, SO <sub>2</sub> , & VOC Emissions		
A. Measurement approach	Diesel fuel volume shall be monitored with a system capable of measuring and recording the flow rate and/or the parameters utilized for flow rate calculation.		
	Btu & sulfur content of diesel fuel shall be determined periodically.		
	Pollutant emission factors shall be determined during performance tests.		
II. Indicator range	Maintain CO Emissions ≤ 13.6 lb/hr/Rig & NOx Emissions ≤ 68.3 lb/hr/Rig Maintain Diesel Fuel Usage ≤ 913,000 gallons/12-moths/Rig		
	A deviation triggers an immediate inspection, corrective action, and reporting within 48 hours, or two workdays.		
III. Performance criteria			
A. Monitoring frequency	Diesel fuel volume shall be measured monthly.		
	Diesel fuel Btu & sulfur content shall be determined by supplier certification of each shipment.		
	Performance tests shall be undertaken once at least every five years if operated.		
Data collection procedure	Record: Daily Diesel fuel volume consumed		
	Calculate: Monthly Pollutant emissions while utilizing the Diesel fuel volume, BTU content, emission factor, and operating hours.		
	Calculate: Monthly Diesel fuel volume consumed		
	Record: Each occurrence		
	Diesel fuel Btu & sulfur content certification		
	Time, date and results of each inspection and corrective actions taken		
Averaging period	Twelve months		

#### **Opacity for Drilling Rig Engines**

Monitoring approach:	Periodic Monitoring		
I. Indicator	Opacity for Drilling Rig Engines		
A. Measurement approach	Provided a Drilling Rig is onsite and operating, and the platform is manned by operating personnel, a daily visual emissions observation shall be undertaken, or as otherwise approved by the Department.		
	Duration of each observation shall be >= 15 minutes <u>AND</u> <= 60 minutes		
	Each observation shall be conducted in accordance with either:		
	Test Method 9 of 40 CFR §60 Or Test Method 22 of 40 CFR §60		
II. Indicator range	2 <sup>nd</sup> 6-min. opacity average within a 60-minute period <= 20% Each 6-min. opacity average <= 40% Or		
	<= 6 minutes of visible emissions during observation		
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 20% for the $2^{nd}$ time within a 60-minute period when utilizing Method 9.		
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 40% for the 1st time when utilizing Method 9.		
	An exceedance is defined as anytime the accumulated time in which visible emissions were observed exceeds 6 minutes per observation when utilizing Method 22.		
A deviation or exceedance triggers continued visible emissions observations at a frequency suitable to de deviation or exceedance event. One observation shall be undertaken to establish the end of the visible emission of			
III Defense esté sie	A deviation or exceedance triggers an inspection, corrective action, and immediate reporting within 48 hours or two work days.		
III. Performance criteria			
A. Monitoring frequency	Daily, or as set by the Department		
Data collection procedure	Record: Daily, or as set by the Department: Each 15 second observation reading		
	Record: Each occurrence: Time, date and results of corrective actions taken		
Averaging period	Six minutes		

**Appendix B: Production Platform Engines Monitoring** 

#### Each Production Platform Engine

Monitoring approach:			Periodic monitor	ing		
I. Indicator	Calculate NO <sub>x</sub> & O	CO Emissions				
A. Measurement approach	Fuel gas volume to each unit shall be monitored with a system capable of measuring and recording the flow rate and/or the parameters utilized for flow rate calculation.					
BTU content of fuel gas stream			termined annually, or at a f	requency determine	ed by the Departm	ent.
	Pollutant emission	factors shall be determ	ned during periodic and per	rformance tests.		
II. Indicator range	Pollutant Emissio	ns shall be maintained	l at < = to the limits listed	in the following (	table:	
	Emission Point	<u>Unit Rating (BHP)</u>	Catalytic Converter?	<u>NOx (lb/hr)</u>	<u>CO (lb/hr)</u>	VOC (lb/hr)
	A-GEN-1	661	No	15.0	15.0	
	A-GEN-2 B-GEN-1	661 661	No No	15.0 15.0	15.0 15.0	
	B-GEN-1 B-GEN-2	661	No	15.0	15.0	
	E-GEN-1	661	Yes	3.6	3.6	1.8
	E-GEN-2	661	Yes	3.6	3.6	1.8
III. Performance criteria						
A. Data representativeness	Fuel gas volume me	onitor shall be located in	mmediately upstream of the	engine.		
Fuel gas BTU content shall be determined from samples that are representative of the fuel gas being co			el gas being consur	med.		
	Performance tests shall be undertaken while engine is being operated at normal loads.					
B. Verification of operational status	Not applicable					
C. QA/QC practices & criteria	The fuel gas volume monitor shall be calibrated at a frequency in accordance with the manufacturer's specifications, other written procedures that provide adequate assurance that the device is calibrated accurately, or at least annually whichever is more frequent.					
			n tests, the fuel gas moni tion test is undertaken and		out of service ur	ntil repairs and/or
D. Monitoring frequency	Fuel gas volume me	easured continuously.	48			

	Data collection procedure	<ul> <li>Fuel gas BTU content shall be determined annually, or at a frequency set by the Department.</li> <li>Performance tests shall be undertaken every 5 years.</li> <li>Periodic Tests shall be conducted at least once every year.</li> <li>Calculate: Monthly, or as set by the Department,</li> <li>Pollutant emissions while utilizing the fuel volume, BTU content, emission factor and operating hours</li> <li>Fuel gas volume consumed</li> </ul>	
		Record: Monthly, or as set by the Department	
		Fuel gas volume consumed	
		Hours of operation.	
		Pollutant emissions	
		Record: Each occurrence	
		Fuel gas BTU content determination	
		Time, date and results of each inspection and corrective actions taken	
	Averaging period	Monthly, or as set by the Department	
1			

#### **Opacity for Production Platform Engines**

Monitoring approach:	Periodic Monitoring
I. Indicator	Opacity for Production Platform Engines
A. Measurement approach	Provided a production platform engine is operating, and the platform is manned by operating personnel, a daily visual emissions observation shall be undertaken, or as otherwise approved by the Department.
	Duration of each observation shall be >= 15 minutes <u>AND</u> <= 60 minutes
	Each observation shall be conducted in accordance to either:
	Test Method 9 of 40 CFR §60 Or
	Test Method 22 of 40 CFR §60
II. Indicator range	2 <sup>nd</sup> 6-min. opacity average within a 60-minute period <= 20% Each 6-min. opacity average <= 40% Or
	<= 6 minutes of visible emissions during observation
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 20% for the 2 <sup>nd</sup> time within a 60-minute period when utilizing Method 9.
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 40% for the 1 <sup>st</sup> time when utilizing Method 9.
	An exceedance is defined as anytime the accumulated time in which visible emissions were observed exceeds 6 minutes per observation when utilizing Method 22.
	A deviation or exceedance triggers continued visible emissions observations at a frequency suitable to defining the emission deviation or exceedance event. One observation shall be undertaken to establish the end of the visible emission deviation event.
	A deviation or exceedance triggers an inspection, corrective action, and immediate reporting within 48 hours or two work days.
III. Performance criteria	
A. Monitoring frequency	Daily, or as set by the Department
Data collection procedure	Record: Daily, or as set by the Department: Each 15 second observation reading
procedure	Record: Each occurrence: Time, date and results of corrective actions taken
Averaging period	Six minutes

## Appendix C: Platform Emergency Flare Monitoring

#### Platform Emergency Flares

Monitoring approach:	Periodic Monitoring	Compliance Assurance Monitoring [CAM]
I. Indicator A. Measurement approach	Calculate SO2 EmissionsprocessInlet feed volume shall be monitored with a system capableThe flareof measuring and recording the flow rate and/or theflame igrparameters utilized for flow rate calculations or estimateddevice orutilizing material balances, computer simulations, specialORtesting, etc.with a co	flare with a flame or spark present at all times when a gas stream may be sent to it. • tip shall be equipped either with a continuous sparking niter that is monitored by an amp meter or an equivalent visual observation ntinuously burning pilot light that is monitored with either a suple or an equivalent device or by visual observation.
II. Indicator range	$H_2S$ feed rate & SO <sub>2</sub> Emissions <= the following Presence setpoints:	e of a flame or spark at flare tip
	Flare H2S Feed [lb/hr] SO2 Emissions	
	A-ZZZ-4864 22,000 [Total] 12.9 Tons/Mo [Total]	
	A-ZZZ-4861         22,000 [10ta]         12.9 1013/M0 [10ta]           B-ZZZ-4833         18,000         Not Applicable	
	E-ZZZ-4879 4,100 Not Applicable	
	$SO_2$ emissions rate is > one of the setpoints above. the flare	on is defined as when there was no spark or flame present at tip when a process gas stream could be vented to it.
	immediate running of an air quality modeling study that that mee	on triggers an immediate inspection and corrective actions t the requirements of 40 CFR §64.7(d), and reporting within or two work days.
	The above setpoints may be modified upon receipt of Departmental approval	
	One sulfur dioxide rate deviation within a semi-annual period triggers an immediate inspection, corrective action, and reporting within 48-hours or two work days.	
A QIP threshold	the flare'	cumulated hours of deviation events occurring exceeds 5% of s operating time during any semi-annual reporting period, a mprovement Plan shall be developed and implemented.
III. Performance criteria		
A. Data representativeness		ne igniter or flame monitor shall be located at the flare tip sed on the area where gas exits the flare tip.

	The sample point for obtaining the H <sub>2</sub> S content shall be located at or upstream of each volume monitor.	Visual observations shall be made from the location that provides the best view of the flare tip and/or flare pilot lights or flare igniter.
B. Verification of operational status	Not applicable	Not applicable
C. QA/QC practices & criteria	Each volume monitor shall be maintained and calibrated in accordance with the manufacturer's specifications.	Each flame igniter or flame monitor shall be maintained and calibrated in accordance with the manufacturer's specifications, other written procedures that provide adequate assurance that the device is properly maintained and calibrated accurately, or at least annually whichever is more frequent.
		Repairs and/or replacements shall be made immediately when non- functioning or damaged parts are found.
		Flame igniter arc length shall not exceed 10% of arc interval and shall have an arcing frequency of no greater than once every 3 seconds.
D. Monitoring frequency	Inlet volume shall be measured continuously.	Pilot flame shall be monitored either continuously with a thermocouple or daily with visual inspections if operating staff is on site.
	Inlet feed $H_2S$ content sample obtained and analyzed annually, unless otherwise approved by the Department.	Flame igniter - arcing frequency shall be monitored either continuously with an amp meter or daily with visual inspections if operating staff is on site.
Data collection procedure	Calculate &/or record an inlet volume that is representative of the average daily volume entering the flare.	Record time, date and duration of each incident of when no spark or flame was present at the flare tip when a process gas stream could have been sent to it.
	Record daily hours of operation.	
	Record each H <sub>2</sub> S concentration analysis.	
	Calculate & record $H_2S$ feed & $SO_2$ emissions.	Record time, date and results of each visual observation.
	Record time, date and results of each calibration.	Record time, date and results of each calibration.
	Record time, date and results of each inspection and corrective actions taken.	Record time, date and results of each inspection and corrective actions taken.
	Submit air quality modeling results to the Department within 90 days of the end of the semi-annual period.	
Averaging period	Monthly	Instantaneous

#### **Opacity for Emergency Platform Flares**

Monitoring approach:	Periodic Monitoring
I. Indicator	Opacity for Emergency Platform Flares
A. Measurement approach	Provided the flares are being utilized to burn a gas stream other than the pilot and purge or steady-state fuel gas stream, and the platform is manned by operating personnel, a daily visual emissions observation shall be undertaken.
	Duration of each observation shall be >= 15 minutes <u>AND</u> <= 60 minutes
	Each observation shall be conducted in accordance with either:
	Test Method 9 of 40 CFR Part 60 Or
	Test Method 22 of 40 CFR Part 60
II. Indicator range	2 <sup>nd</sup> 6-min. opacity average within a 60-minute period <= 20% Each 6-min. opacity average <= 40% Or
	<= 6 minutes of visible emissions during observation
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 20% for the 2 <sup>nd</sup> time within a 60-minute period when utilizing Method 9.
	An exceedance is defined as anytime the observed 6-minute average opacity exceeds 40% for the 1 <sup>st</sup> time when utilizing Method 9.
	An exceedance is defined as anytime the accumulated time in which visible emissions were observed exceeds 6 minutes per observation when utilizing Method 22.
A deviation or exceedance triggers continued visible emissions observations at a frequency suitable to deviation or exceedance event. One observation shall be undertaken to establish the end of the visible emission	
	A deviation or exceedance triggers an inspection, corrective action, and immediate reporting within 48 hours or two work days.
III. Performance criteria	
A. Monitoring frequency	Daily, or as set by the Department
Data collection procedure	Record: Daily, or as set by the Department: Each 15 second observation reading
procedure	Record: Each occurrence: Time, date and results of corrective actions taken
Averaging period	Six minutes